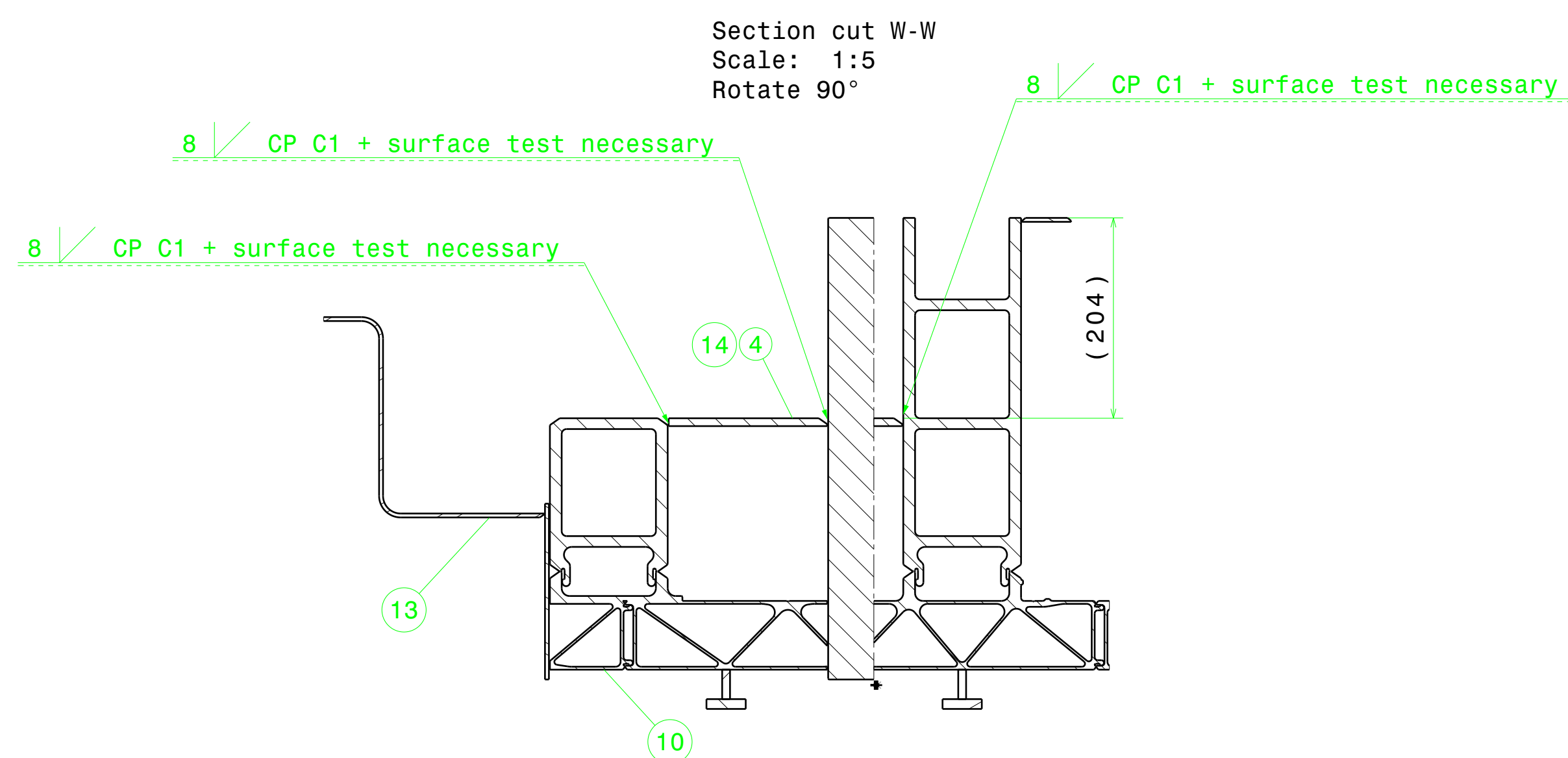
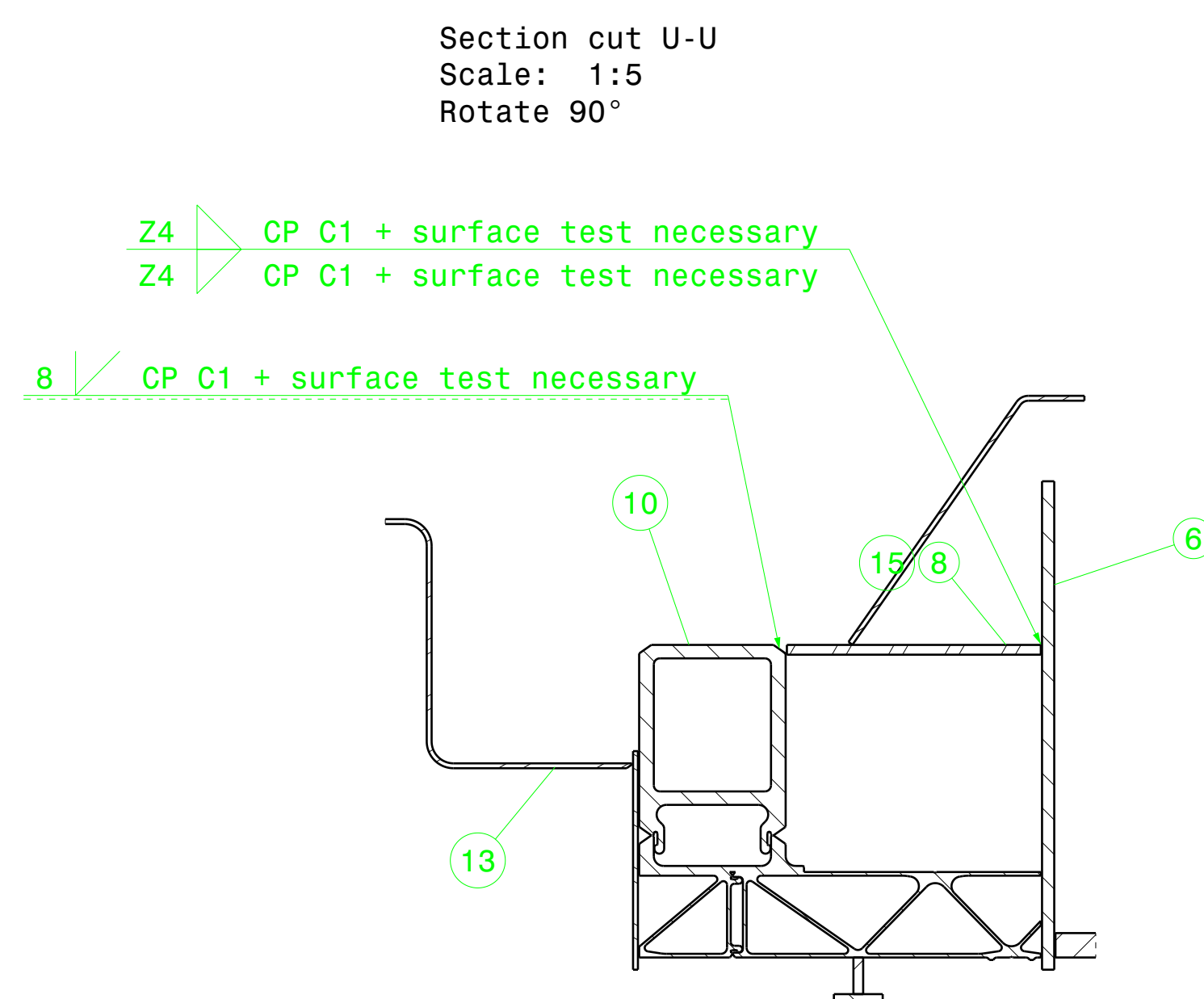
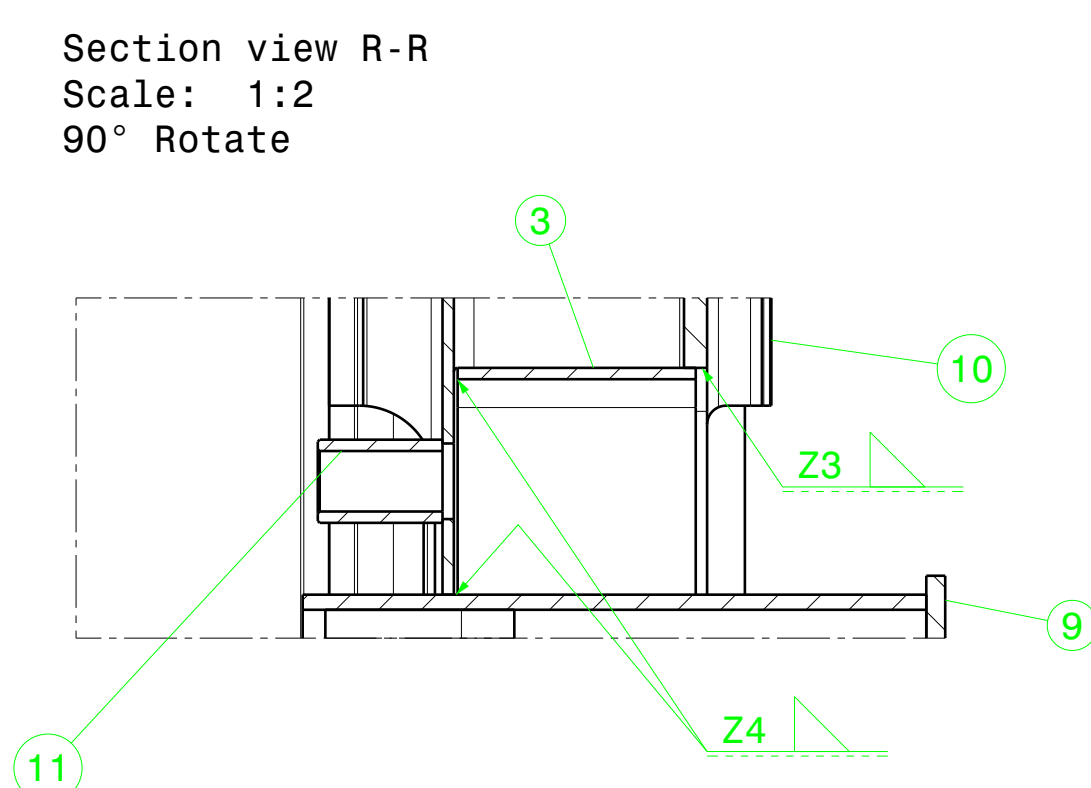
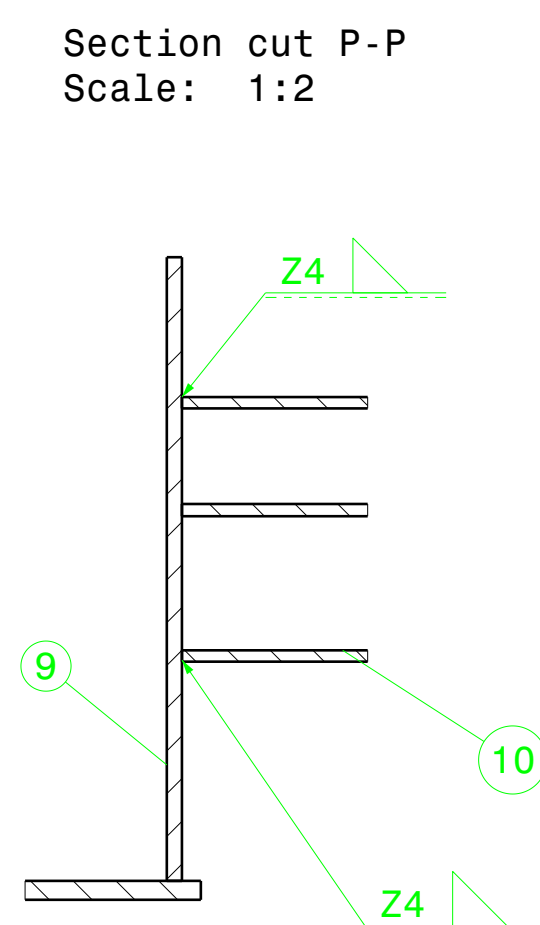
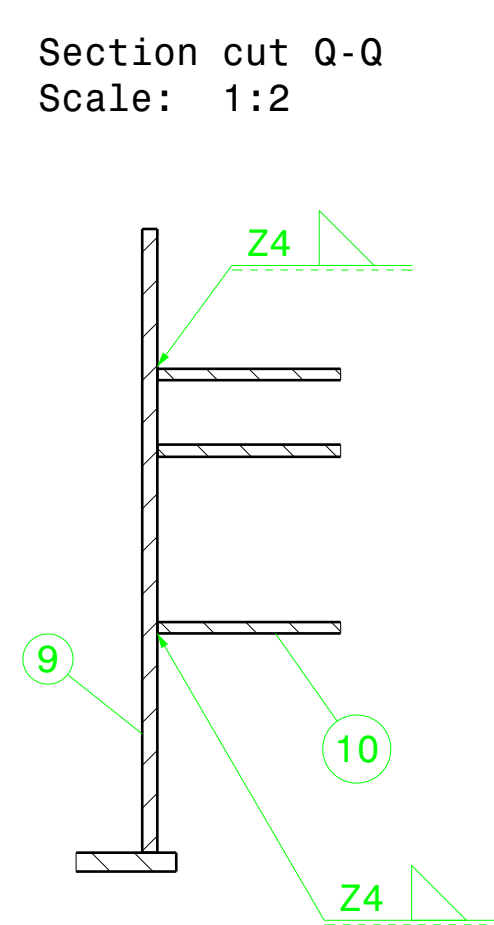
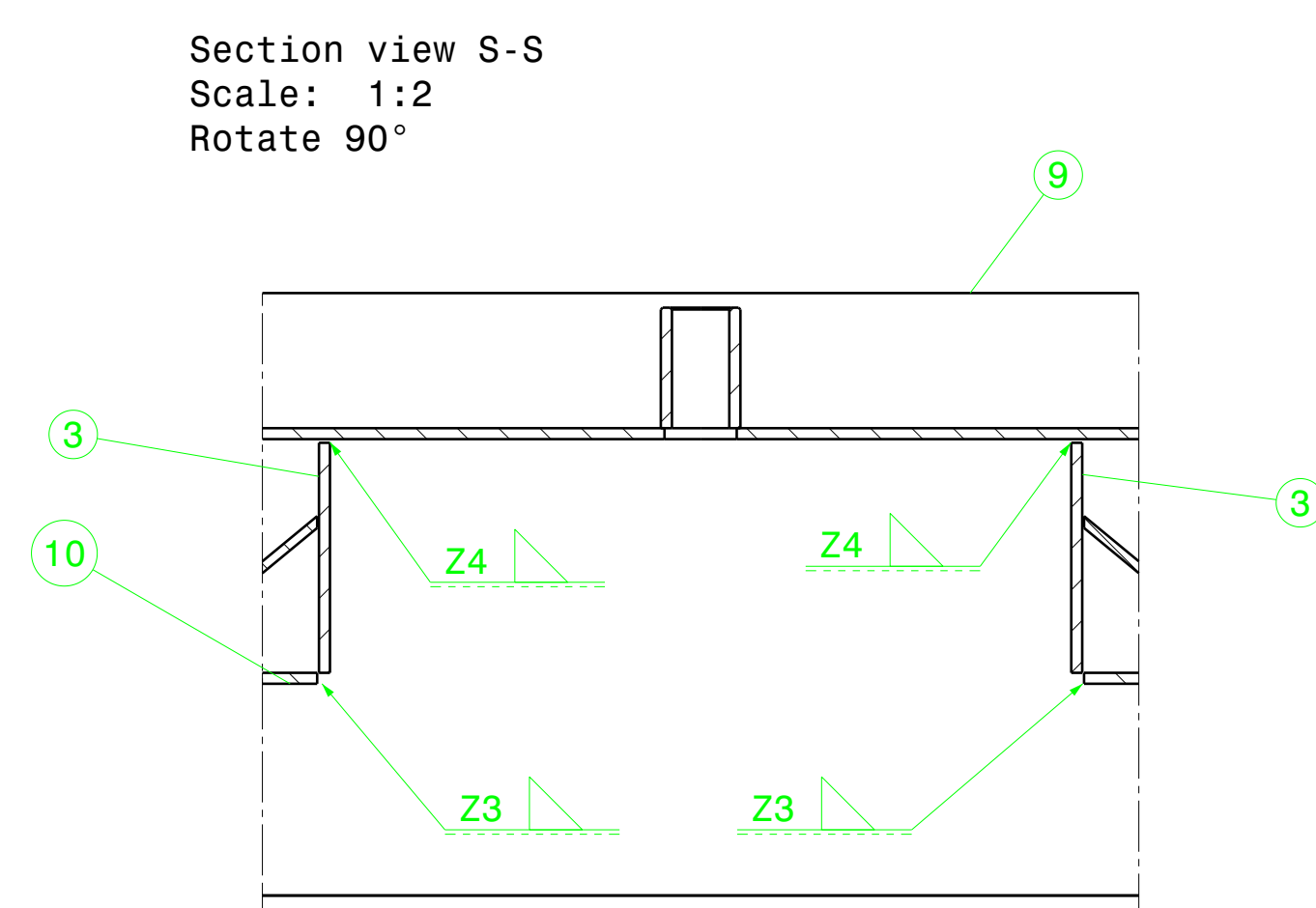
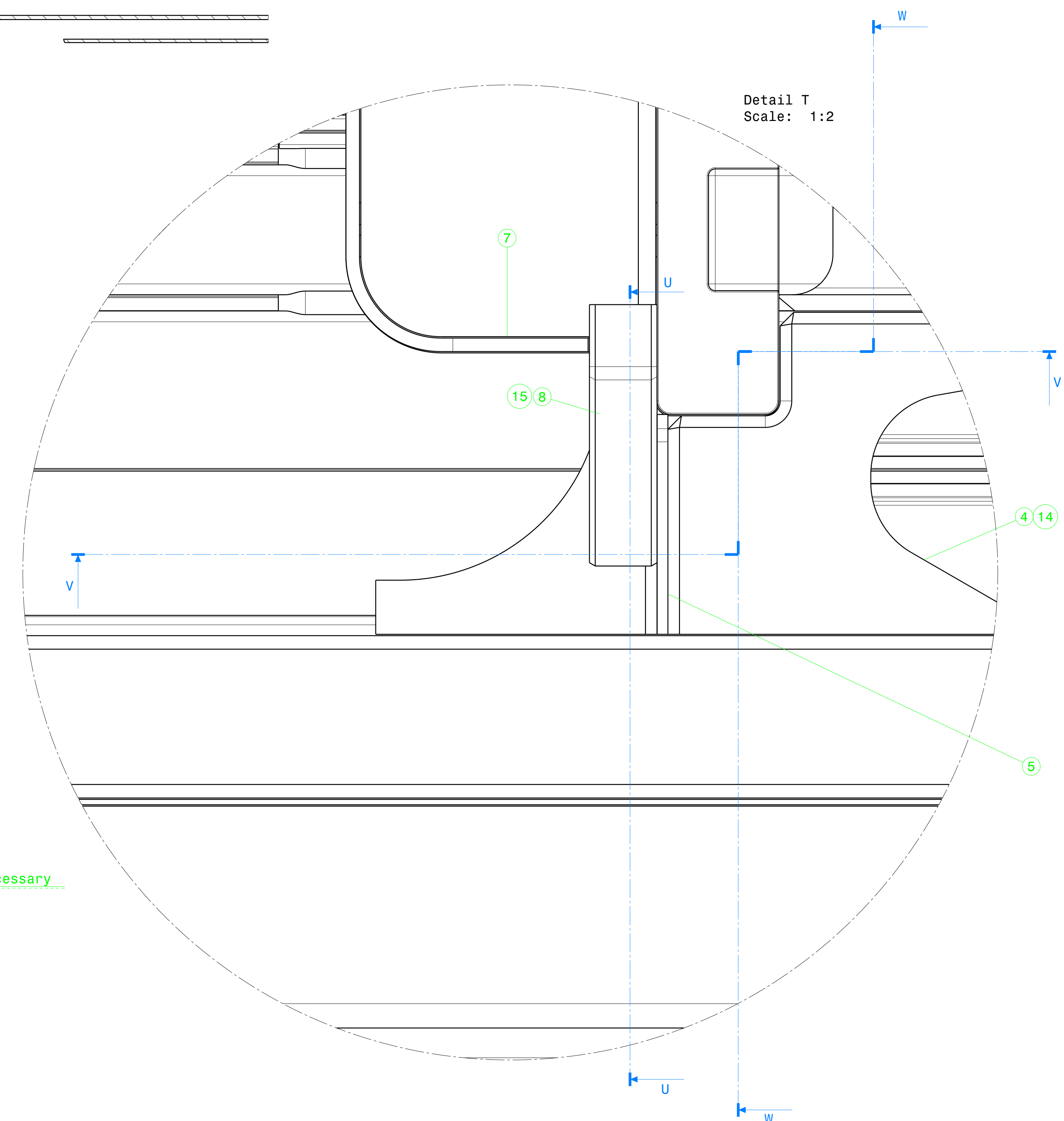
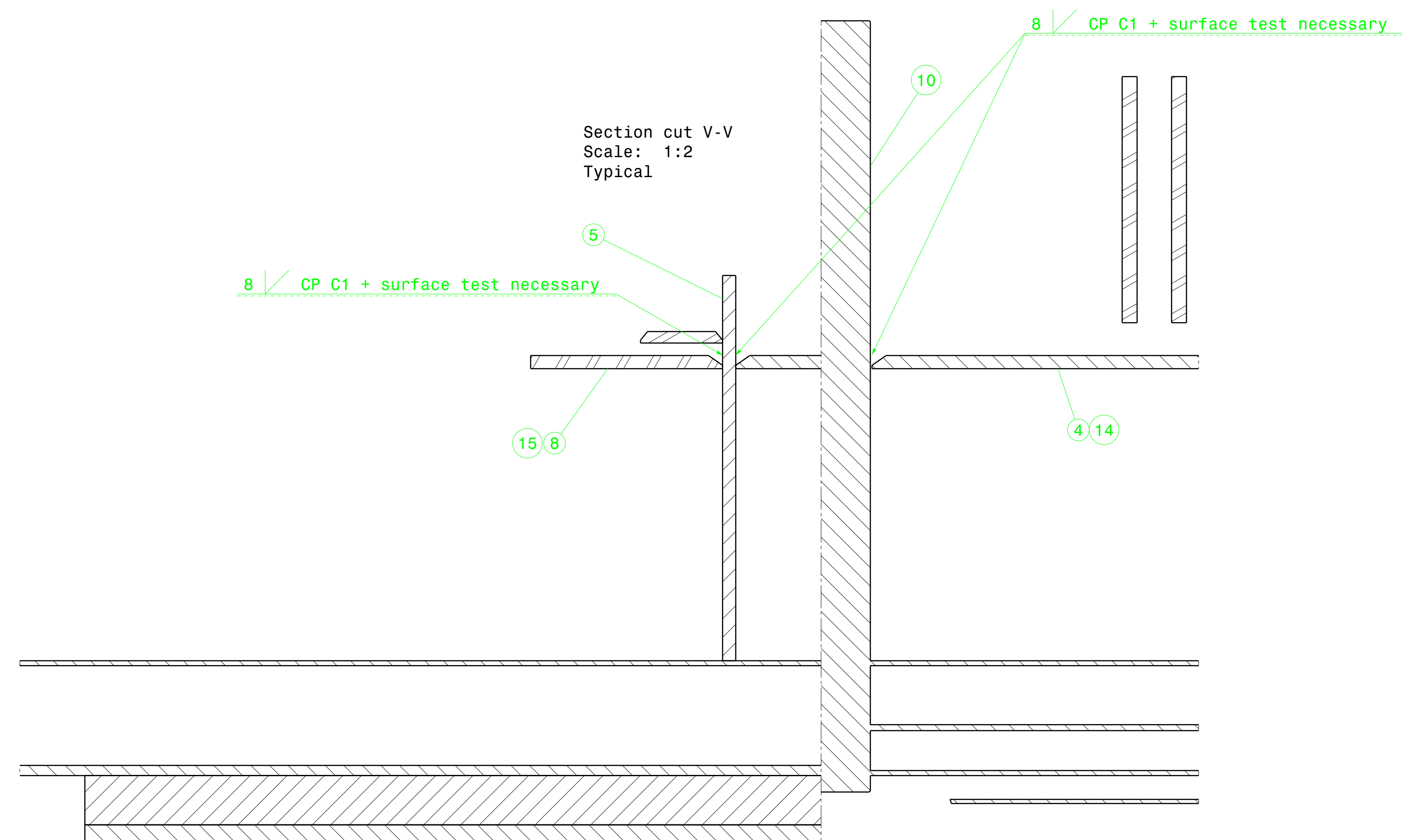
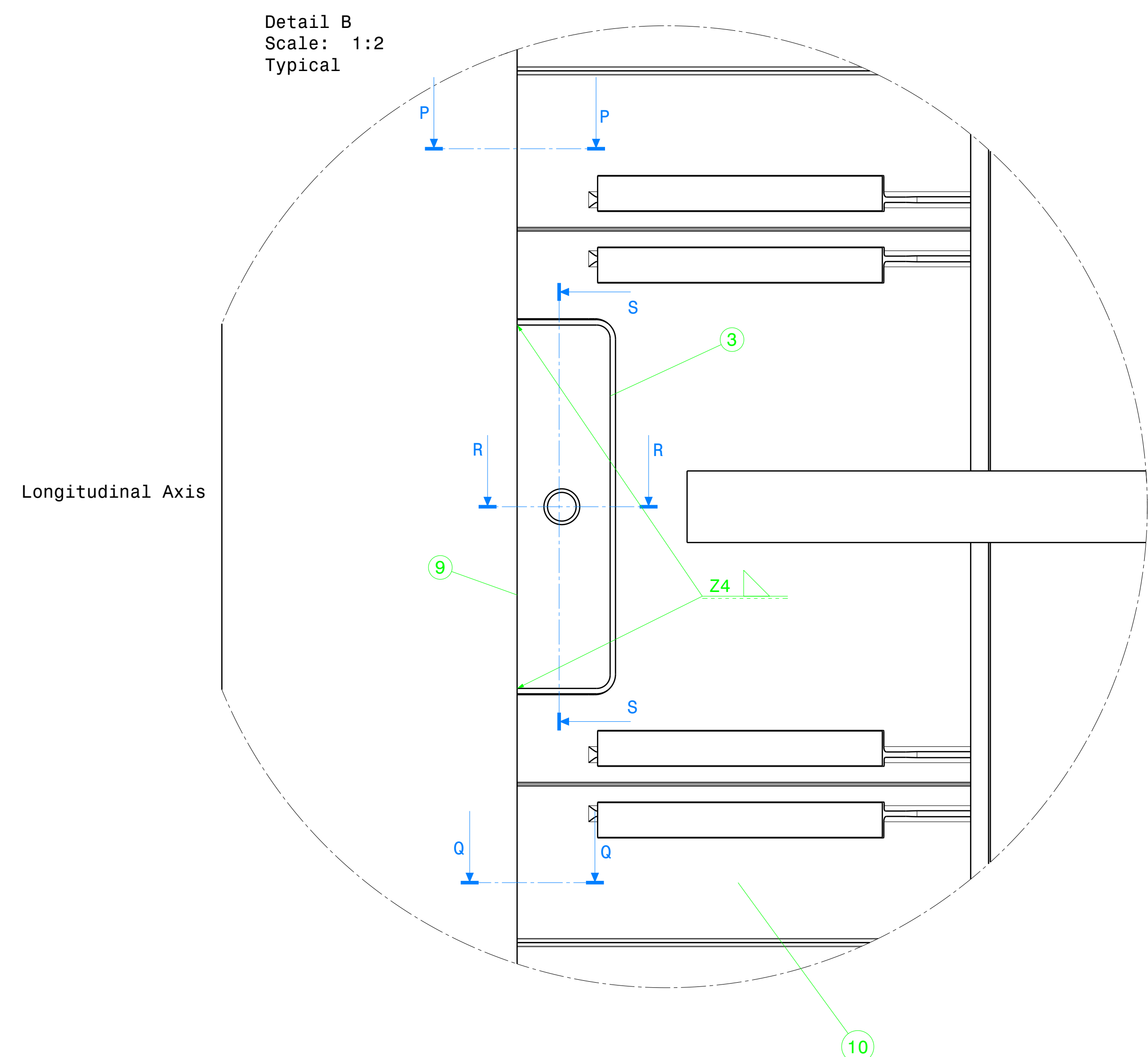




N	ISO 13920 General Tolerances 12703 Steel Castings		
	mm	mm	mm
<1000	6.0	0.8	
<830	4.0	0.7	
<400	3.0	0.6	
<250	3.0	0.4	
<100	2.0	0.3	
<40	1.5	0.2	
O	ISO 13920 Welded Construction		
	mm	mm	mm
<4000	2.0	Class	
<2000	1.2	0.4	
<1000	0.8	0.3	
<400	0.5	0.3	
30-120	0.3	0.2	
2-30	0.2	0.1	
P	ISO 13920 Welded Construction		
	mm	mm	mm
<20000	9.0	8.0	
>>>>>>	8.0	7.0	
<16000	7.0	6.0	
<12000	6.0	5.0	
<8000	5.0	4.0	
<4000	4.0	3.0	
<2000	3.0	2.0	
<1000	2.0	1.5	
<400	1.0	1.0	
30-120	1.0	0.5	
2-30	1.0	0.5	
E	ISO 13920 Welded Construction		
	mm	mm	mm
<20000	9.0	8.0	
>>>>>>	8.0	7.0	
<16000	7.0	6.0	
<12000	6.0	5.0	
<8000	5.0	4.0	
<4000	4.0	3.0	
<2000	3.0	2.0	
<1000	2.0	1.5	
<400	1.0	1.0	
30-120	1.0	0.5	
2-30	1.0	0.5	

[illegible]